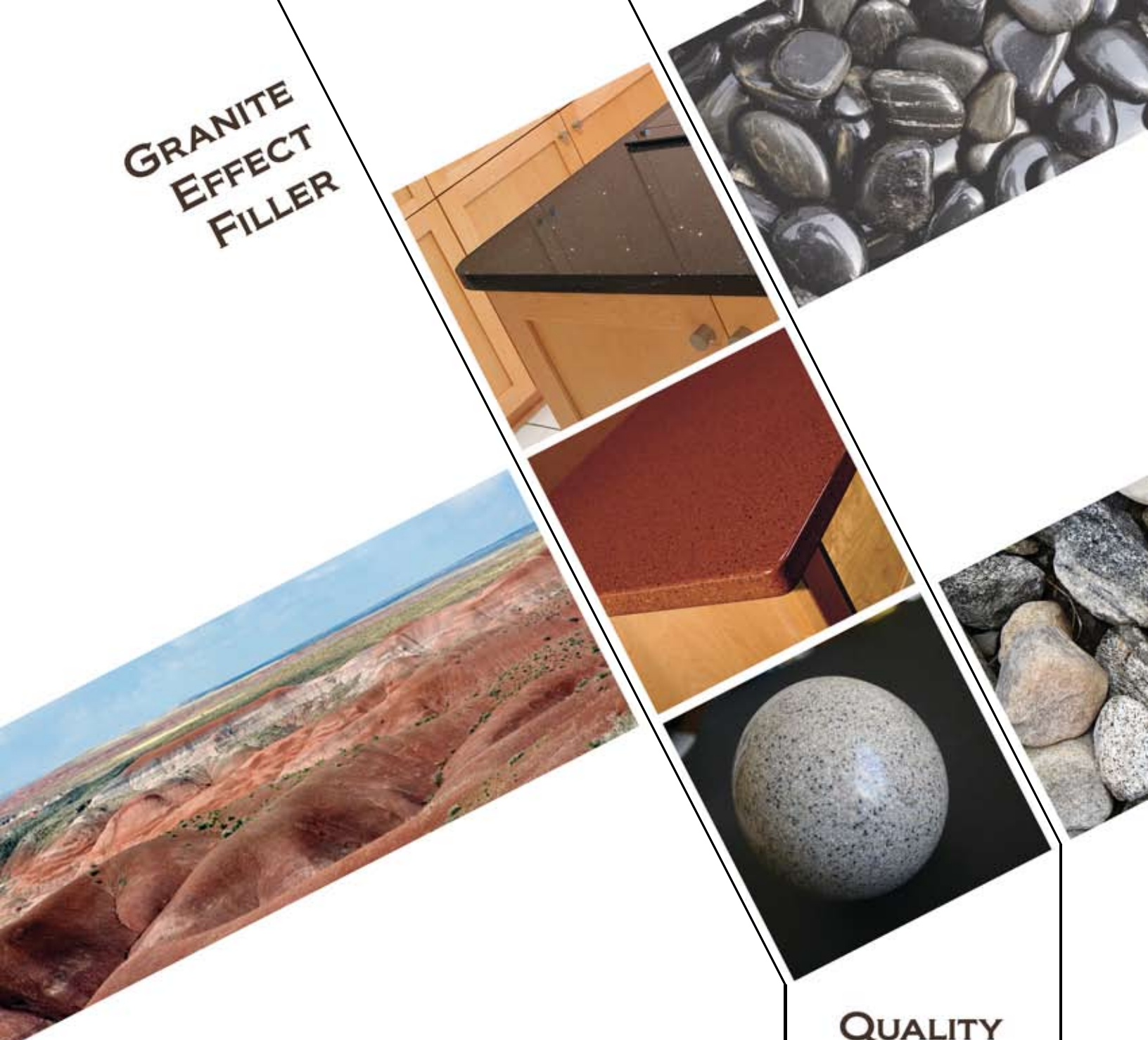


**GRANITE
EFFECT
FILLER**



**QUALITY
THAT IS
INSPIRED**



**THE R.J.
MARSHALL
COMPANY**

LIGHTS



Arctic
LXX 202



Flurries
DGE 200



Winter
ICE 7501



Seashell
LXS 206



Cashmere
DGE 205



Blizzard
LXS 203



Biscay
LXX 204 SE

BEIGES



Angora
LXS 355



Venetian Sand
LXS 319



Aurora
DGE 305



Sandalwood
LXS 365



Crushed Almond
DGE 390



Golden Tortilla
LXS 370

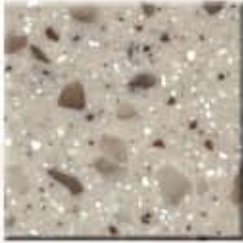
NATURALS



Acorn
LXS 308 *NEW!*



Dark Chocolate
DGE 347 *NEW!*



Bahia
LXX 302 SE



Autumn
DGE 307



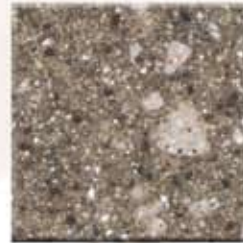
Sandy Beach
DGE 300



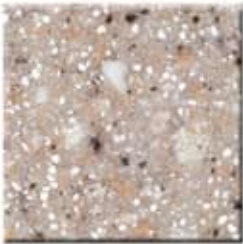
Riverstone
DGE 335



Walnut Toffee
DGE 330



Navajo
LXS 345



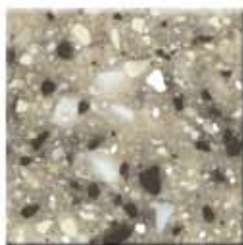
Desert Rock
LXS 315



Whole Wheat
DGE 310



Aggregate
LXS 320



Cobblestone
LXS 322



Boston Brown
LXX 336

WARMS



Sedona
LXS 870 *NEW!*



Copper (metallic)
LXX 910



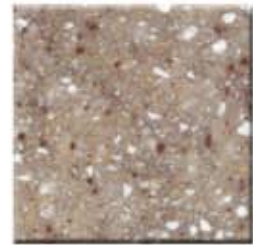
Peach Freeze
DGE 800



Canyon
LXS 394 *NEW!*



Mocha
DGE 321



Spice
DGE 805

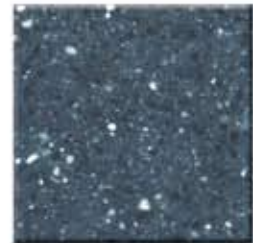
GREENS & BLUES



Spanish Moss
DGE 625



Winter Pines
LXS 630



Lake Michigan
DGE 750



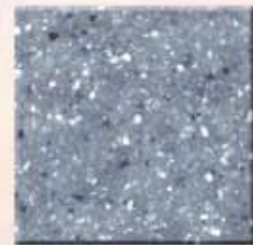
Emerald
ICE 7535



Jade
ICE 7538



Sky
ICE 7540

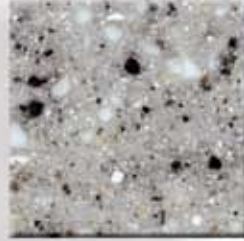


Blue Jeans
DGE 725

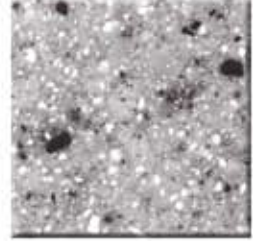
GRAYS



Concrete
DGE 281 *NEW!*



Storm Clouds
LXS 230



Moonstone
LXS 235



Pewter
DGE 210



Lunar
LXS 212



Silver (metallic)
LXX 912

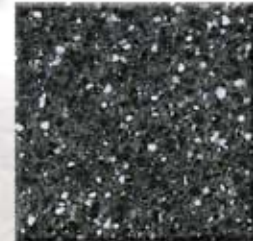
DARKS



Obsidian
DGE 420



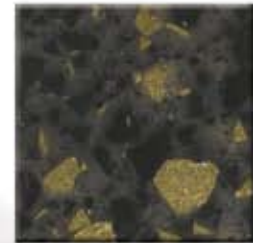
Silverado
LXX 905



Charcoal
DGE 400



Copper Ridge
LXX 903



Gold Rush
LXX 904

Densified Granite Effect Series Product Information

The Densified Granite Series offers these advantages:

- One bag mix.
- The same appearance is obtained with horizontal or vertical casting.
- May be used for solid surface (vacuum mixing) or for cultured granite.
- Exhibits excellent stain resistance in solid surface, flat stock applications.
- Class A fire retardancy is possible with a 65-70% filler loading.

Equipment - The basic equipment needed for solid surface manufacturing includes a batch vacuum mixer or continuous casting machine with a densifier, appropriate molds, table sander, and necessary saws and routers. For cultured granite manufacturing a mixer and molds are needed.

Resin Suggestions - The appearance of the final product may vary in color consistency when different resins are used. While percentages may vary, the recommended resin level for most DGE applications is 30-35% by weight. In cultured granite applications (behind a clear gel coat), the use of an onyx or swing type resin is recommended due to the high translucent nature of the material.

Catalyst Level - A catalyst level of 1.5% by weight of resin is a recommended starting point. Differing catalyst levels can change the overall color of the material. The gel time should be between 20 and 30 minutes. If excessive gel times are experienced a change in catalyst may be necessary.

Matrix Consistency - When the resin level is around 30-35% by weight the matrix should have a workable consistency. The use of Hylite Granules or Luxury line granites with Hylites included may require a higher viscosity mix and less or no vibration.

Vibration - If vibration is necessary it should be minimal. Vacuum mixing, creating a matrix with an appropriate viscosity, and using proper pouring techniques should eliminate air entrapment in the matrix.

Thermal Cycling - When poured by standard manufacturing procedures DGE filler will exceed all ICPA certification standards.

Physical Properties - Meets or exceeds all solid surface standards when properly used.