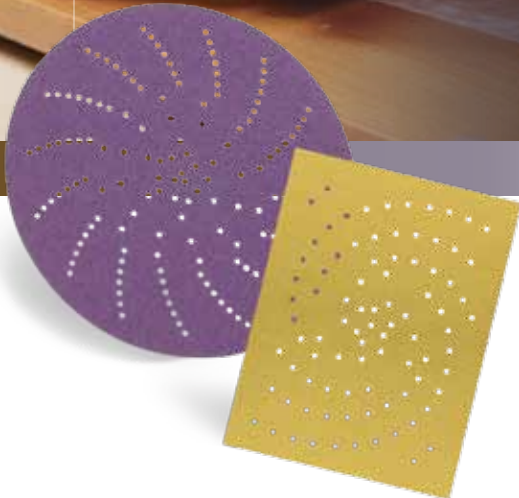


3M™ Abrasive Systems  
Clean Sanding Discs and Sheets



# Clean and Simple



# When the dust clears, it's the cut that remains

Discs cut and last longer when dust isn't loading the cutting surface of the abrasives. It's that simple. And reducing dust is easier than ever with 3M™ Clean Sanding Discs.

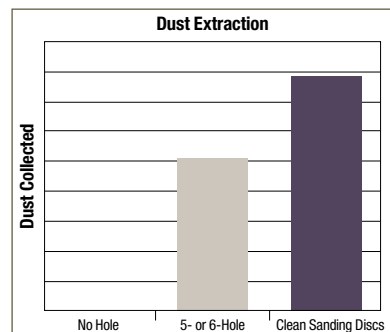
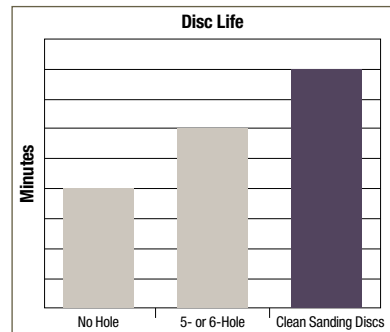
Featuring 3M-proprietary, precise multi-hole patterns, these discs can evacuate dust better than 5- or 6-hole products — dramatically increasing disc life. Cut isn't compromised as the design achieves an ideal balance between abrasive and dust-extraction holes.

A 3M™ Hookit™ Attachment System for excellent backing support and easy reuse further optimizes disc life.

In addition, the new 3M™ Clean Sanding Disc Pad is designed so hole alignment is not required. It's even simpler to use than a standard “dust free” system.

You'll see the difference in your workplace and count the difference in parts per disc. And that can help put cash where it really counts — your bottom line.

## Beats 5- and 6-Hole Discs on Dust Removal and Life



Test results are based on dry sanding applications. Results will vary by application, material being sanded and tool used.

## 3M™ Clean Sanding Disc Selection Guide

Product	Mineral Type	Backing	Weight	Load-Resistant	Applications						
					Gel Coat	Composites	Solid Surface	E-coat	Primer/Paint Prep	Wood	Metal
<b>In-Stock Products</b>											
216U	Aluminum Oxide	Paper	A	X	○	○		○	●	○	
236U	Aluminum Oxide	Paper	C	X	●	●	●		●	●	●
360L	Aluminum Oxide	Film	3 mil		●	●	●	●	○	○	
735U	Ceramic and Aluminum Oxide Blend	Paper	C	X	●	●	●		○	●	●
<b>KUT Products (Made To Order)</b>											
210U	Aluminum Oxide	Paper	A					●	○		
268L	Aluminum Oxide	Film	3 mil				○	○	○		
366L	Aluminum Oxide	Film	3 mil	X			●			○	
426U	Silicon Carbide	Paper	A	X						●	○
468L	Silicon Carbide	Film	3 mil							○	
751I	Ceramic and Aluminum Oxide Blend	Paper	E			○					●
752I	Ceramic and Aluminum Oxide Blend	Paper	E			○					●
763U	Ceramic and Aluminum Oxide Blend	Paper	F			○					●

Indicated applications represent “best use” recommendations and are not intended to suggest exclusivity to these applications. Users should evaluate the suitability of product for other applications based on their own knowledge of desired outcomes.

● Best Recommended Products  
○ Alternative Products

# A matched system of abrasives, tools and acces

## In-Stock and Ready to Ship

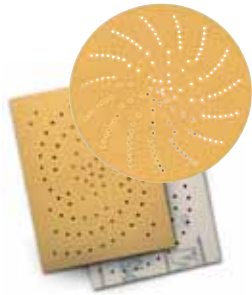
- For dry-sanding composites, wood, metal, e-coats, gel coats, primer or almost any other substrate
- 3M™ Clean Sanding technology reduces dust more completely and efficiently
- Our most common clean sanding products are in stock and available for immediate shipping

### 3M™ Clean Sanding Discs and Sheets — Stock Products



#### 216U

- Aluminum oxide mineral
- A weight, paper backing
- Load resistant coating
- Best for dust control
- Good value
- **Primary market:**  
AOEM primer sanding



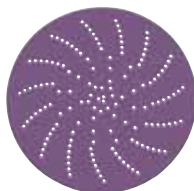
#### 236U

- Aluminum oxide mineral
- C weight, paper backing
- Best for dust control
- Long life
- Load resistant coating
- **Primary markets:**  
marine, metalworking  
and woodworking



#### 360L

- Premium aluminum oxide mineral
- Film backing
- Fast cutting
- Best for dust control
- Long life
- **Primary market:**  
AOEM primer sanding



#### 735U

- Ceramic and Aluminum Oxide Blend
- C weight, paper backing
- Fastest cutting
- Longest life
- Best for dust control
- Load resistant coating
- **Primary markets:**  
marine, metalworking  
and woodworking

Grade	UPC			
	3" Discs	5" Discs	6" Discs	3" x 4" Sheets
<b>3M™ Clean Sanding Discs and Sheets 216U</b>				
100/inner — 500 case				
P220	051141-20830-5	051141-20538-0	Available only as KUT products.	Available only as KUT products.
P320	051141-20831-2	051141-20539-7		
P400	051141-20832-9	051141-20540-3		
P600	051141-20833-6	051141-20688-2		
P800	051141-27881-0	051141-27882-7		
<b>3M™ Clean Sanding Discs and Sheets 236U</b>				
50/inner — 250 case				
50/inner — 500 case				
P80	051141-20810-7	051131-01693-4	051141-20749-0	051141-24065-7
P100	051141-20811-4	051131-01694-1	051141-20750-6	051141-24063-3
P120	051141-20812-1	051131-01695-8	051141-20751-3	051141-24008-4
P150	051141-20813-8	051131-01696-5	051141-20752-0	051141-20948-7
P180	051141-20814-5	051131-01697-2	051141-20753-7	051141-20949-4
P220	051141-20815-2	051131-01698-9	051141-20754-4	051141-20950-0
P240	051141-20816-9	051131-01699-6	051141-20755-1	—
P320	051141-20817-6	051131-01701-6	051141-20756-8	051141-20951-7
P400	051141-20818-3	051131-01702-3	051141-20757-5	051141-20952-4
P500	051141-20819-0	051131-01703-0	051141-20758-2	—
<b>3M™ Clean Sanding Discs and Sheets 360L</b>				
100/inner — 500 case				
P220	051141-20821-3	051131-01704-7 051141-20541-0*	051141-20798-8	Available only as KUT products.
P240	051141-20822-0	051131-01705-4	051141-20799-5	
P280	051141-20823-7	051131-01706-1	051141-20800-8	
P320	051141-20824-4	051131-01707-8 051141-20542-7*	051141-20801-5	
P400	051141-20825-1 051141-20888-6*	051131-01708-5 051141-20543-4*	051141-20802-2	
P500	051141-20826-8 051141-20889-3*	051131-01709-2	051141-20803-9	
P600	051141-20827-5 051141-20891-6*	051131-01710-8	051141-20804-6	
P800	051141-20828-2 051141-20892-3*	051131-01711-5	051141-20805-3	
P1000	051141-20829-9	051131-01712-2	051141-20806-0	
<b>3M™ Clean Sanding Discs and Sheets 735U</b>				
50/inner — 250 case				
P80	Available only as KUT products.	051141-20907-4	051141-20913-5	Available only as KUT products.
P100		051141-20908-1	051141-20914-2	
P120		051141-20909-8	051141-20915-9	
P150		051141-20910-4	051141-20916-6	
P180		051141-20911-1	051141-20917-3	
P220		051141-20912-8	051141-20918-0	

\*These products are shrink-wrapped with no inner boxes.

# series — optimized to improve productivity

## Made-to-Order

- Our line of “KUT” 3M™ Clean Sanding Discs and Sheets are non-stock, made-to-order
- Choose from a wide range of abrasive constructions, grades and sizes
- Available in 3-, 5- or 6-inch discs and as 3" x 4" sheets
- Three week lead time



## 3M™ Clean Sanding Discs and Sheets — KUT Products

### KUT Program Details

Ordering 3M™ Clean Sanding KUT Products is as easy as 1, 2, 3:

- 1 Select product and grade by using Generic Stock Numbers from table at right.
- 2 Specify size by using the Die Numbers below.
- 3 Specify Order Quantity and Type.

### Choose Order Type:

- **Guaranteed Trial Order (One time only)** — Minimum order: 1 case of 250 discs/sheets per Product, Grade and Size/Die Number
- **Standard Order** — Minimum order: 5 cases of 250 discs/sheets per Product, Grade and Size/Die Number

Grade	Generic Stock Number
<b>210U</b>	
P240	60-0000-7670-7
P320	60-0000-7501-4
P400	60-0000-7500-6
P500	60-0000-7499-1
P600	60-0000-8639-1
P800	60-0000-8638-3
<b>216U</b>	
P180	60-0000-7578-2
P220	60-0001-1667-7
P320	60-0000-7574-1
P400	60-0000-7572-5
P600	60-0000-8635-9
P800	60-0000-8634-2
<b>268L</b>	
9 micron	60-0001-0048-1
15 micron	60-0001-2081-0
20 micron	60-0001-2082-8
30 micron	60-0001-2028-1
40 micron	60-0001-2029-9
50 micron	60-0001-2030-7
60 micron	60-0001-2031-5
80 micron	60-0001-2032-3
100 micron	60-0001-2033-1
<b>360L*</b>	
P220	60-0001-0967-2
P240	60-0001-0966-4
P280	60-0001-0965-6
P320	60-0001-0964-9
P400	60-0001-0962-3
P500	60-0001-0961-5
P600	60-0001-0960-7
P800	60-0001-0959-9
P1000	60-0001-1573-7
<b>366L</b>	
15 micron	60-0001-2184-2
20 micron	60-0001-2185-9
30 micron	60-0001-2186-7
40 micron	60-0001-2187-5
50 micron	60-0001-2188-3
60 micron	60-0001-1679-2
80 micron	60-0001-1678-4
100 micron	60-0001-1677-6
120 micron	60-0001-3454-8
150 micron	60-0001-3455-5
180 micron	60-0001-3456-3
220 micron	60-0001-3693-1

Grade	Generic Stock Number
<b>426U</b>	
80	60-0001-4956-1
100	60-0001-4957-9
120	60-0001-4958-7
150	60-0001-4959-5
180	60-0001-4960-3
220	60-0001-4961-1
240	60-0001-4962-9
280	60-0001-4963-7
320	60-0001-4964-5
400	60-0001-4965-2
<b>468L</b>	
15 micron	60-0001-2008-3
30 micron	60-0001-0730-4
60 micron	60-0001-2009-1
80 micron	60-0001-2011-7
100 micron	60-0001-2012-5
<b>735U**</b>	
P80	60-0001-3675-8
P100	60-0001-3670-9
P120	60-0001-3671-7
P150	60-0001-3672-5
P180	60-0001-3673-3
P220	60-0001-3674-1
<b>751I</b>	
80	60-0000-8171-5
100	60-0000-8170-7
120	60-0000-8169-9
<b>763U</b>	
60	60-0001-4216-0
80	60-0000-8190-5
P100	60-0000-8189-7
P120	60-0000-8188-9

\* For 3" x 4" sheets and 6" discs only. Other disc sizes available as stock items.

\*\* For 3" x 4" sheets only. Discs available as stock products.

### 3M™ Clean Sanding Size/Die Numbers

Include appropriate Die Number with Generic Stock Number when specifying KUT products.

3" Discs	5" Discs	6" Discs	3" x 4" Sheets
300 LG	500 LG	600 LG	M574
—	500LF†	600LF†	—

† Use for ordering 752I only. 3" size and sheets not available.

### Introducing Coarse Grades

Now available in 5" and 6" disc sizes.

Grade	Generic Stock Number
<b>752I</b>	
36	60-0001-1541-1
40	60-0001-1540-6
50	60-0001-1539-8

# The Right Tools

- Ergonomic enhancements for increased operator comfort
- Power-packed with performance
- Innovative design upgrades for longer tool life, and greater productivity

## **NEW!** 3M™ Elite Series Air-Powered Sanders

Part No	Size	Orbit	UPC
<b>3M™ Elite Series Central Vacuum Sanders</b>			
28505	3" diameter	3/32"	051141-28505-4
28503	3" diameter	3/16"	051141-28503-0
28507	5" diameter	3/32"	051141-28507-8
28506	5" diameter	3/16"	051141-28506-1
28504	5" diameter	5/16"	051141-28504-7
28561	5" diameter	3/8"	051141-28561-0
28509	6" diameter	3/32"	051141-28509-2
28508	6" diameter	3/16"	051141-28508-5
28502	6" diameter	5/16"	051141-28502-3
28560	6" diameter	3/8"	051141-28560-3
28528	70mm x 198mm	1/8"	051141-28528-3
<b>3M™ Elite Series Self-Generated Vacuum Sanders</b>			
28513	3" diameter	3/32"	051141-28513-9
28511	3" diameter	3/16"	051141-28511-5
28515	5" diameter	3/32"	051141-28515-3
28514	5" diameter	3/16"	051141-28514-6
28512	5" diameter	5/16"	051141-28512-2
28563	5" diameter	3/8"	051141-28563-4
28517	6" diameter	3/32"	051141-28517-7
28516	6" diameter	3/16"	051141-28516-0
28510	6" diameter	5/16"	051141-28510-8
28562	6" diameter	3/8"	051141-28562-7
28529	70mm x 198mm	1/8"	051141-28529-0



## **NEW!** 3M™ Electric Sanders

Part No	Size	Orbit	UPC
<b>3M™ Electric Central Vacuum Random Orbital Sanders</b>			
28519*	5" diameter	3/32"	051141-28519-1
28520*	5" diameter	3/16"	051141-28520-7
28521*	6" diameter	3/32"	051141-28521-4
28522*	6" diameter	3/16"	051141-28522-1
28430	5" diameter	3/32"	051141-28430-9
28431	5" diameter	3/16"	051141-28431-6
28432	6" diameter	3/32"	051141-28432-3
28433	6" diameter	3/16"	051141-28433-0
Part No	Description	UPC	
<b>3M™ Electric Random Orbital Sander Accessories</b>			
28434	3M™ Power Cord, Low Voltage, 18AWG, 12 ft.	051141-28434-7	
28435	3M™ Power Cord, Extra Long, Low Voltage, 24 ft.	051141-28435-4	
28436	3M™ Power Supply with Power Cord	051141-28436-1	
28478	3M™ AC Power Cord, 110 volt	051141-28478-1	

\*Kit Includes: 1 Electric Sander, 1 Power Supply with AC Cord, 1-12' Cord and 1 bag.

## 3M™ Air-Powered Sanders

Part No	Size	Orbit	UPC
<b>3M™ Central Vacuum Pneumatic Sanders</b>			
20430	3" x 4"	10,000 RPM	051141-20430-7
<b>3M™ Self-Generated Vacuum Pneumatic Sanders</b>			
20431	3" x 4"	10,000 RPM	051141-20431-4
20208	6" diameter	5/16"	051141-20208-2
20319	5" diameter	3/16"	051141-20319-5
20327	6" diameter	3/16"	051141-20327-0




Also see 3M™ Clean Sanding Product Accessories on back.

# Clean Sanding Product Accessories



These carefully-matched accessories work together with 3M™ Clean Sanding Products to improve productivity while delivering faster, more consistent finishing results.

- Hook-and-loop attachment system for fast, easy abrasive change
- Disc pads are designed so hole alignment is not required

## 3M™ Clean Sanding Product Accessories

Product	UPC (051141-)			
	3" Discs	5" Discs	6" Discs	3" x 4" Sheets
<b>3M™ Clean Sanding Product Accessories</b>				
 3M™ Clean Sanding Disc Pad	20427-7 (6 Holes)	20206-8 (31 Holes)	20425-3 (25 Holes)	20435-2 (33 Holes)
 3M™ Clean Sanding Soft Interface Disc Pad	—	20278-5 (31 Holes)	05777-7* (25 Holes)	—
 3M™ Clean Sanding Disc Pad Face Hook Saver	—	20443-7 (31 Holes) 20444-4 (44 Holes)	20445-1 (25 Holes) 20446-8 (52 Holes)	28325-8 (33 Holes)
 3M™ Clean Sanding Low Profile Disc Pad	20350-8 (3 Holes)	20353-9 (44 Holes)	20356-0 (52 Holes)	—
 3M™ Clean Sanding Low Profile Finishing Soft Disc Pad	20428-4 (6 Holes)	20290-7 (40 Holes)	20425-3 (25 Holes)	—

\*Order using prefix 051131-

Product	Description	UPC (051141-)
 3M™ Clean Sanding Filter Bag	For use with Random Orbital Sanders with Self-Generated Vacuum to collect sanding dust.	20452-9 (Large) 28344-7 (Extra Large)
 3M™ Clean Sanding Filter Bag Backpack Assembly	Pack holds 3M™ Extra Large Clean Sanding Filter Bag and other components used to connect the 3M™ Self-Generated Vacuum Random Orbital Sander to the Filter Bag. Use as a backpack or a hip pack.	28365-4



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### Abrasive Systems Division

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