# Pliogrip<sup>™</sup> structural adhesives Two-part polyurethane technology

Since the 1960s, Pliogrip<sup>™</sup> polyurethane adhesives have been solving the most demanding bonding challenges. Pliogrip adhesives are used to bond composite body assemblies, specialty components, underthe-hood or vehicle framing applications.

All products are supplied as pre-polymerized resin/curative systems with excellent chemical and moisture resistance when cured. The prepolymer technology reduces the amount of free isocyanate, reduces the reaction exotherm, and ensures the formation of consistent and predictable end products.

Our polyurethane adhesives exhibit medium to high modulus strength, excellent fatigue performance and superior impact strength.

# Processing

- Excellent sag resistance compared with gravity flow single components
- Simple and cost-friendly processing
- Open times from 30 seconds to 45 minutes
- No degassing / bondline foaming
- Ambient heat-activated cure types available

#### **Key Features**

- Superior impact resistance especially at low *temperatures*
- Imperceptible shrinkage; very low risk of surface distortion effects
- Special products designed for e-coat line applications up to 190°C
- Proven outstanding fatigue performance and long-term durability
- OEM approved

# Quality

- No settlement of the single components
- Consistent and predictable end products
- Long shelf life guarantee (1.5 to 2 years)

### **Environment, Health and Safety**

- Prepolymer technology reduced monomeric Isocvanate
- 100 % reactive, no VOCs
- No cadmium, mercury, lead, chromium, nickel or chlorine

### Ashland technical support

- Technical service and support in process definition and optimization
- Support in setting up work instructions and application procedures at the workplace
- Expertise in other adhesive technologies as epoxies, phenolics, pressure sensitive, wood bonding or roofing adhesives

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